23 Two identical quarter circles are cut from a rectangle as shown.


Not drawn accurately

Work out the shaded area.
$\qquad$
$\qquad$
$\qquad$
$\qquad$
$\qquad$
$\qquad$
$\qquad$
$\qquad$

Answer
$\mathrm{cm}^{2}$

